

| Recommendations         |                                 |
|-------------------------|---------------------------------|
| <b>Product Overview</b> |                                 |
| Product Code            | EL9065                          |
| Industry                | Inks                            |
| Application             | Screen Printing                 |
| Category                | White Inks                      |
| Chemistry               | Plastisol                       |
| Substrate(s)            | Blends                          |
| Best Used By            | 12 months                       |
| Certification(s)        | ISO9001                         |
| Curing:                 |                                 |
| Fusion Temperature      | 320 °F                          |
| Fusion Time             | 4-6 seconds                     |
| Gel Point               | 150 °F                          |
| Gel Point Time          | 3 seconds                       |
| Performance:            |                                 |
| Viscosity               | High                            |
| Finish(s)               | Satin Finish                    |
| Coverage                | High Opacity                    |
| Printability            | Excellent for fast production   |
| After Flash Tack        | Low                             |
| Bleed Resistance        | Good for Poly/Cotton<br>Blends  |
| Squeegee:               |                                 |
| Squeegee Profile        | Square                          |
| Squeegee Type           | Polyurethane                    |
| Screen:                 |                                 |
| Mesh                    | 86 to 230                       |
| Emulsion Type           | Capillary film, Liquid emulsion |
| Cleanup                 | Bio-degradable screen wash      |
| Storage:                |                                 |
| Storage Temperature     | 65°F - 95°F (18°C - 35°C)       |

Last Change: Feb 2017

# PREMIER LB WHITE

Premier LB White is a highly opaque white ink designed for applications on cotton/polyester blends requiring moderate bleed resistance. This white ink provides excellent coverage on dark garments. Premier White has excellent printability, high brightness, minimal after-tack along with excellent fiber mat-down. It provides excellent soft-to-touch surface, that is particularly desired for fashion forward garments. It performs very well on both automatic and manual presses. Premier White can be used as an underlay or as a stand-alone white.

#### Features

- High performance white for Cotton/Poly blends.
- · Very high Opacity
- Excellent brightness and fiber mat-down properties.
- · Maximum smoothness and soft drape.
- · Low tack formula for fast shear action
- Creamy, short body for easy printing
- Can be used as under base or stand-alone White

#### Instructions

For best results, flood the image and print using a sharp 70 or 65/90/65 durometer squeegee. A lower durometer squeegee may be used when a very heavy deposit is required. Flash for 2-3 seconds when printing additional layers over the white. Ink should be dry and without tack. Cure at 320°F over a 60-90 second period, depending on oven type and thickness of ink deposit.

### Statement

Rutland Plastic Technologies does not knowingly add plasticizers containing the phthalates listed and outlined in California Bill 1108, CPSIA HR-4040 and Oeko-tex Standard 100. The plasticizers identified may include di-(2-ethylhexyl) phthalate (DEHP), dibutyl phthalate (DBP), benzyl butyl phthalate (BBP), diisononyl phthalate (DINP), diisodecyl phthalate (DIDP), di-n-octyl phthalate (DnOP), (DIBP) Di-isobutyl, and (DMP) Dimethylphthalate, including esters of ortho-phthalic acid and are not direct ingredients in the manufacture of Non-Phthalate Inks. Rutland Plastic Technologies does not test the final product for amounts of the aforementioned phthalate plasticizers and esters and encourages all users to conduct testing for their intended use.

## Disclaimer:

Not all Rutland products are available in every country. Please check with your local representative for availability. The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the products for a particular purpose.